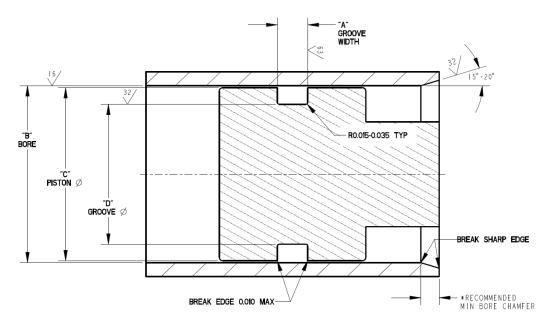


## **HYDRA CAP-T INDUSTRIAL STANDARD "CT" PART NUMBERING SYSTEM CT** 000 CAP-T C/S **Cap Material Expander Material Bore Size Backup Material I** Whole 3 = 3/16" CB = Glass Filled PTFE Fraction AN = Standard Service $AD = MoS_2$ Polyamide 4 = 1/4" Inches of Inch RB = Med. Bronze PTFE BN = Low Temp Service 6 = 3/8" TB = High Bronze PTFE 8 = 1/2"

## GLAND DIMENSIONS



| "B"<br>Bore Ø | ØB<br>Tolerance | "D"<br>Groove Ø | ØD<br>Tolerance | CAP-T<br>C/S | "A"<br>Groove Width | E1**<br>Maximum Dian  | E2**<br>netral Clearance | *Recommended<br>Min Bore |
|---------------|-----------------|-----------------|-----------------|--------------|---------------------|-----------------------|--------------------------|--------------------------|
|               | Range           |                 | Range           | Series       | +0.010"<br>-0.000"  | Without<br>Wear Rings | With<br>Wear Rings       | Chamfer                  |
| 1.000-2.875   | +0.002/-0.000   | ØB – 0.374      | +0.000/-0.002   | 3            | 0.424               | 0.006                 | 0.025                    | 0.156                    |
| 3.000-4.875   | +0.003/-0.000   | ØB – 0.480      | +0.000/-0.003   | 4            | 0.579               | 0.008                 | 0.030                    | 0.187                    |
| 5.000-16.000  | +0.004/-0.000   | ØB – 0.730      | +0.000/-0.004   | 6            | 0.750               | 0.010                 | 0.035                    | 0.250                    |
| 16.125-22.000 | +0.005/-0.000   | ØB – 0.940      | +0.000/-0.005   | 8            | 0.750               | 0.010                 | 0.035                    | 0.295                    |

<sup>\*\*</sup>The HPS CAP-T can be used up to 6,000 PSI\*\*\* when used with E1 gap dimensions. The HPS CAP-T can be used up to 4,500 PSI when used with E2 gap dimensions.

Note:

<sup>\*\*\*</sup>Pressure ratings are for general seal selection guidance. Customers should test for their specific application.



| HYDRA CAP-T MATERIAL SELECTOR                                                                     |                                  |                                                                      |                                                               |                                 |  |  |  |  |
|---------------------------------------------------------------------------------------------------|----------------------------------|----------------------------------------------------------------------|---------------------------------------------------------------|---------------------------------|--|--|--|--|
| Service                                                                                           | Temp.                            | Component Materials                                                  |                                                               |                                 |  |  |  |  |
|                                                                                                   | Range*                           | Seal Ring "Cap"                                                      | Expander                                                      | Backup                          |  |  |  |  |
| Gen. purpose hydraulic oils,<br>Petroleum based lube oils,<br>Water-Glycol, ATF, and soluble oils | - <b>40/+250°F</b><br>-65/+265°F | CB = Glass Filled PTFE  RB = Med. Bronze PTFE  TB = High Bronze PTFE | AN = 70A "NBR" Nitrile BN = 70A "NBR" Low Temp. Nitrile       | AD = MoS <sub>2</sub> Polyamide |  |  |  |  |
| MIL-H-5606 Fluid<br>MIL-H-6083 Fluid<br>MIL-H-46170 Fluid                                         | -40/+250°F<br>- <b>65/+265°F</b> | CB = Glass Filled PTFE<br>RB = Med. Bronze PTFE                      | AN = 70A "NBR" Nitrile<br>BN = 70A "NBR"<br>Low Temp. Nitrile | AD = MoS <sub>2</sub> Polyamic  |  |  |  |  |
| Gasoline<br>Kerosene                                                                              | -40/+250°F<br>- <b>65/+160°F</b> | CB = Glass Filled PTFE<br>RB = Med. Bronze PTFE                      | AN = 70A "NBR" Nitrile BN = 70A "NBR" Low Temp. Nitrile       | AD = MoS₂ Polyamide             |  |  |  |  |
| Phosphate Ester Emulsions                                                                         | -65/+250°F                       | CB = Glass Filled PTFE<br>RB = Med. Bronze PTFE                      | EP = 70A EPDM<br>Ethylene/Propylene                           | AD = MoS <sub>2</sub> Polyamide |  |  |  |  |
| Brake Fluid SAE J-1703                                                                            | -65/+300°F                       | CB = Glass Filled PTFE<br>RB = Med. Bronze PTFE                      | CP = 80A "EPDM"<br>Ethylene/Propylene                         | AD = MoS <sub>2</sub> Polyamide |  |  |  |  |
| Silicone Oils DOT-5<br>MIL-B-46176                                                                | -65/+265°F                       | CB = Glass Filled PTFE<br>RB = Med. Bronze PTFE                      | BN = 70A "NBR"<br>Low Temp. Nitrile                           | AD = MoS <sub>2</sub> Polyamide |  |  |  |  |
| Unleaded Gasoline<br>Pydraul 30E, 50E, 90E, 115E                                                  | -20/+400°F                       | CB = Glass Filled PTFE<br>RB = Med. Bronze PTFE                      | F = 75A "FKM"<br>Fluorocarbon                                 | AD = MoS₂ Polyamide             |  |  |  |  |
| MIL-L-7808<br>MIL-L-23699                                                                         | -40/+400°F                       | CB = Glass Filled PTFE<br>RB = Med. Bronze PTFE                      | K = 75A "FKM"<br>Low Temp. Fluorocarbon                       | AD = MoS <sub>2</sub> Polyamide |  |  |  |  |

<sup>\*</sup>Temperature range is based on entire Cap-T assembly, not individual components STANDARD MATERIALS SHOWN AS BOLD CHARACTERS.